

Work Order ID 58276

May 6, 2010 11:43:48 AM



Page 1

Item ID: DSI 9302-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut Modification

Start Date: 5/03/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/13/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9302

Rev A

Pick K.T

10-5-6 SL

(20)

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels as per PPP DSI 9302-011CHG001

8/10/06

for BG 10/05/06 P15 →

110

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

8/10/06

(2)

120

0.00



Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI 9302-011

DDPT

110/07 (2)

W/O: 58276 perm. change

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/15/06	# 100 S	Parts missing on w/o ADD parts to kit ANY-LA m + 16067 qty 1 per kit 2x MS210424 m + M114416 qty 1 per kit 2x	6P	10-5-06			S 10/15/06
	2x	up Date w/o + Bm. , ADD Pick Kit to IPP ADD copy of new update Bm as Ref.	11	10.05.12			S 10/05/06

Part No: DS19302-011 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan:

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Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/05/12 AJ
mf 10-5-11

Picklist Print

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Work Order ID: 58276

Parent Item: DSI 9302-011

Parent Item Name: Strut Modification


Comments: IPP A 05.03.30 New issue: KJ/JLM:1

Start Date: 5/03/10

Required Date: 5/13/10

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN44-7A  Eyebolt		Purchased	No			110	Each	35.0000	1	10-5-6	SL	


Location Loc Qty Loc Code

ST362	35	
108638	9	
110155	6	
111177	8	
112454	10	
11614	1	
17614	1	

next to pas

AN960JD516

Washer

Purchased No

D2562-011

Strut

Manufactured No

Location Loc Qty Loc Code

ST264	9	
53605	5	
57707	4	

1118706 10-5-06
B23394 10-5-6 SL
(2x)

Picklist Print

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Parent Item: DSI 9302-011

Parent Item Name: Strut Modification

Comments: IPP A: 05.03.30 New issue (KJ/JLM)

Start Date: 5/03/10

Required Date: 5/13/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5..		Purchased	No			110	Each	691.0000	1			



Nut



105-62 2x

Location

Loc Qty

Loc Code

ST300

691

113523

26

113537

3

114108

160

114437

100

114449

400

16822

2

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Shop Packet Print

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DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DSI 9302	REV. A SHEET 1 OF 1
DATE 05.05.16		TITLE STRUT MODIFICATION KIT	SCALE NTS
A	05.05.16	NEW ISSUE	

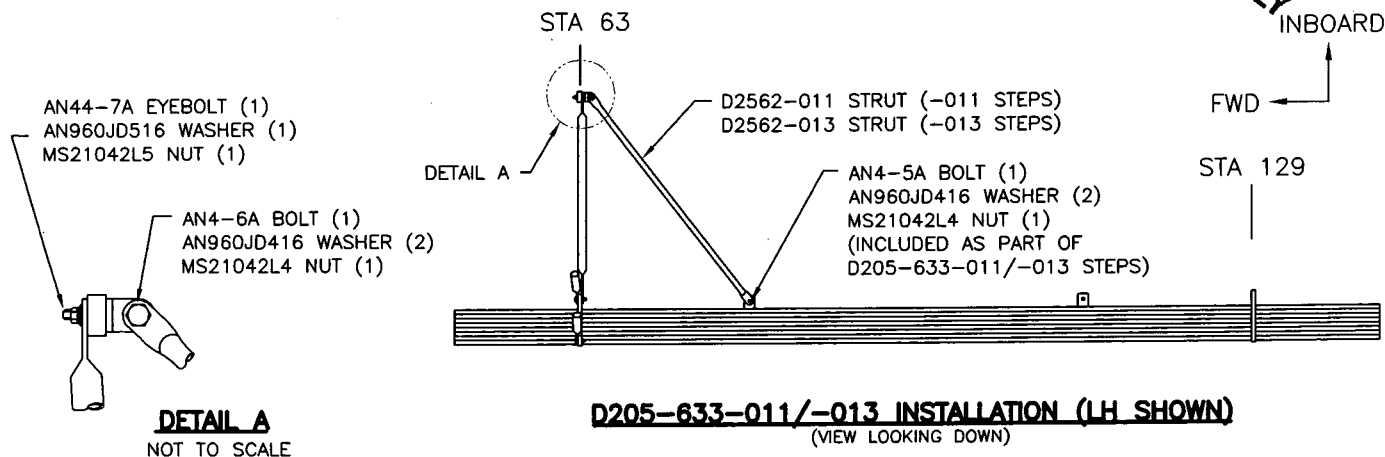
DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

REF. FAA STC: SR00592NY, SR00593NY, SR00594NY

TO MAKE DART D205-633-011/-013 STEPS AT CHG001 COMPATIBLE WITH EQUIPMENT THAT INTERFERES WITH THE INSTALLATION OF THE D2562-001 STRUT (-011 STEPS) OR THE D2562-003 STRUT (-013 STEPS) AT STA 129, IT IS ACCEPTABLE TO INSTALL THE D2562-011 STRUT (-011 STEPS) OR D2562-013 STRUT (-013 STEPS) INSTEAD AS SHOWN BELOW:

REFERENCE ONLY
REFERENCE ONLY

FOR D205-633-013 CHG 002 OR LATER, REMOVE (1) D2562-003 STRUT, (1) AN5-6A BOLT, (1) AN4-5A BOLT AND (1) AN960JD516 WASHER AND ADD (1) D2562-013 STRUT, (1) AN44-7A EYEBOLT AND (1) AN4-6A BOLT, SO THAT THE STEP CAN BE INSTALLED AS SHOWN ABOVE.

PARTS LIST

QTY -011	QTY -013	Part Number	Description
X		DSI 9302-011	STRUT MODIFICATION KIT, -011 STEPS
	X	DSI 9302-013	STRUT MODIFICATION KIT, -013 STEPS
1		D2562-011	STRUT
	1	D2562-013	STRUT
1	1	AN4-6A	BOLT
1	1	AN44-7A	EYEBOLT
2	2	AN960JD416	WASHER
1	1	AN960JD516	WASHER
1	1	MS21042L4	NUT
1	1	MS21042L5	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVEDBY: *D. Shepherd*
D. SHEPHERD (DE # 02)DATE: 05.05.16
CERT. NO.: SH96-57
ISSUE NO.: #5

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